


**NOTES**

1. Material: A-286 Alloy, NAS1351N4-XX SHC Screw
2.  Reduce head diameter and add chamfer as shown.
3. De-burr and break sharp edges.
4. Surface Finish: None.
5. Cleanliness: Part must be delivered COMPLETELY free of all grease, oil and grit.

REVISIONS				
Rev	Change Description	Date	By	Chk
-	Initial Revision	21-Oct-13	RH	RW

Dash	Length
6	0.375
8	0.500
10	0.625
12	0.750
14	0.875
16	1.000
20	1.250
24	1.500
28	1.750
32	2.000
36	2.250

